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a removable screen removably and directly connected to said fixed frame with hook and loop fasteners, said removable screen mounted between said fixed frame and said moving sash such that said removable screen covers a window opening defined by said fixed frame when said moving sash is in said open position.

32. (New) A method of manufacturing an operable window system comprising:

providing a fixed frame;

attaching a moving sash to said fixed frame in such a manner that said moving sash substantially rotates about an axis with respect to said fixed frame from an open position to a closed position; and

attaching a removable screen directly to said fixed frame using a hook and loop fastener, such that said removable screen is mounted between said fixed frame and said moving sash such that said screen covers a window opening defined by said fixed frame when said moving sash is in said open position.

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33. (New) An operable window system manufactured by the process comprising:

providing a fixed frame;

attaching a moving sash to said fixed frame in such a manner that said moving sash substantially rotates about an axis with respect to said fixed frame from an open position to a closed position; and

attaching a removable screen directly to said fixed frame using a hook and loop fastener, such that said removable screen is mounted between said fixed frame and said moving sash such that said screen covers a window opening defined by said fixed frame when said moving sash is in said open position.

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**Remarks**

Reconsideration and further examination is respectfully requested.

Claims 11-30 were last presented for examination. New claims 31-33 have been added. Claims 11-33 are presented for further examination.